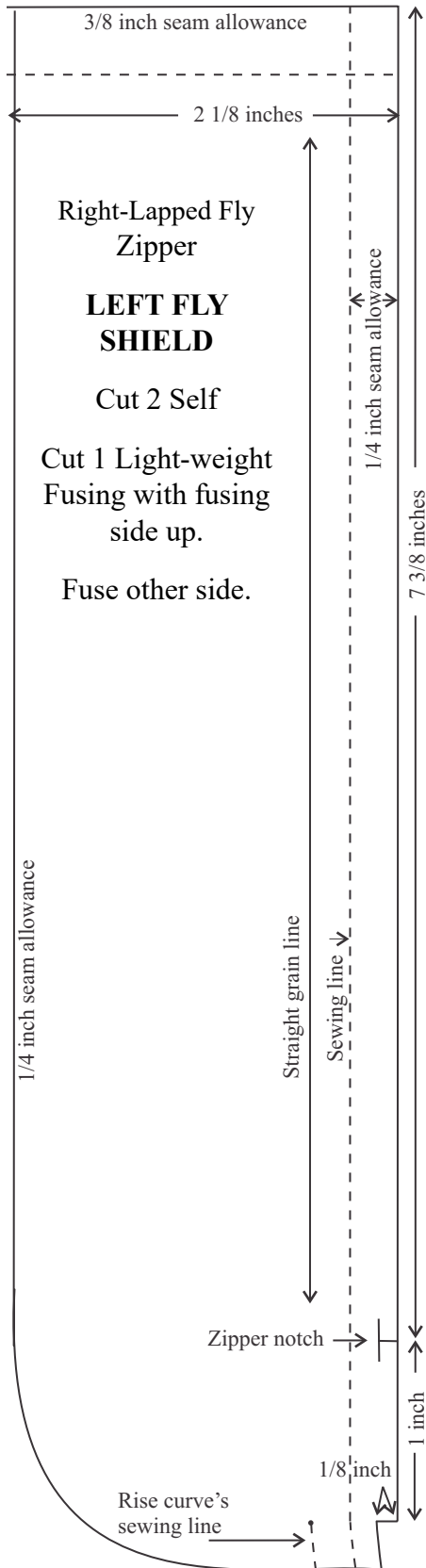
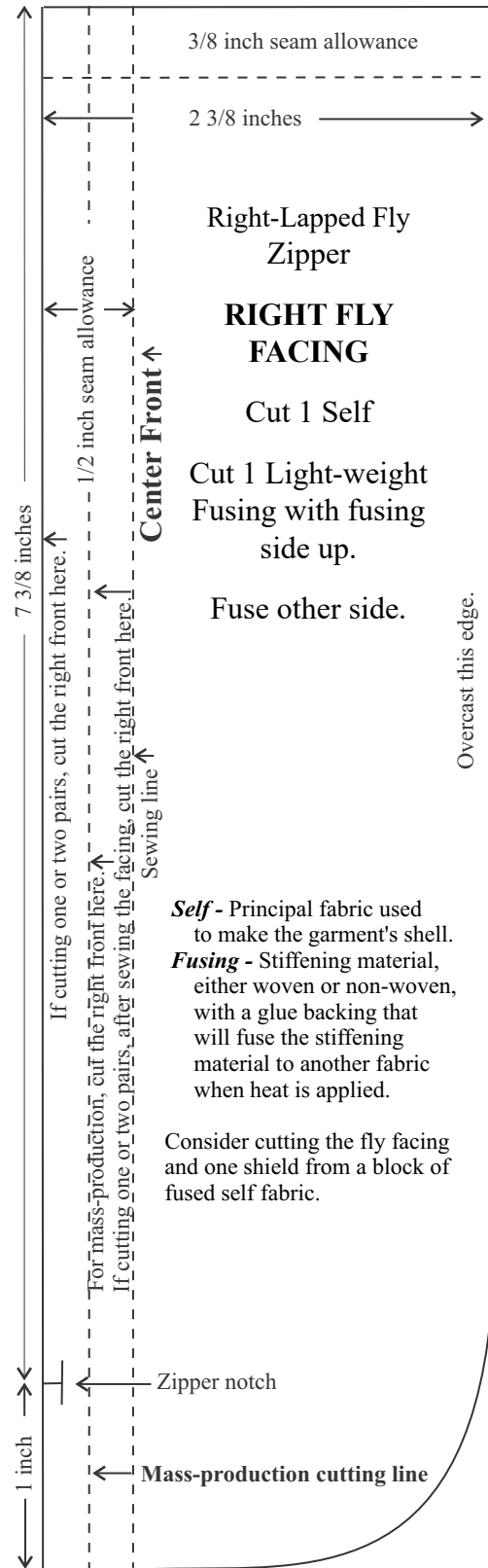




1-28: Caution! Use ONLY as a guide. The fly shield pattern must be drafted from its front pant pattern.



1-29: Caution! Use ONLY as a guide. The fly facing pattern must be drafted from its front pant pattern.

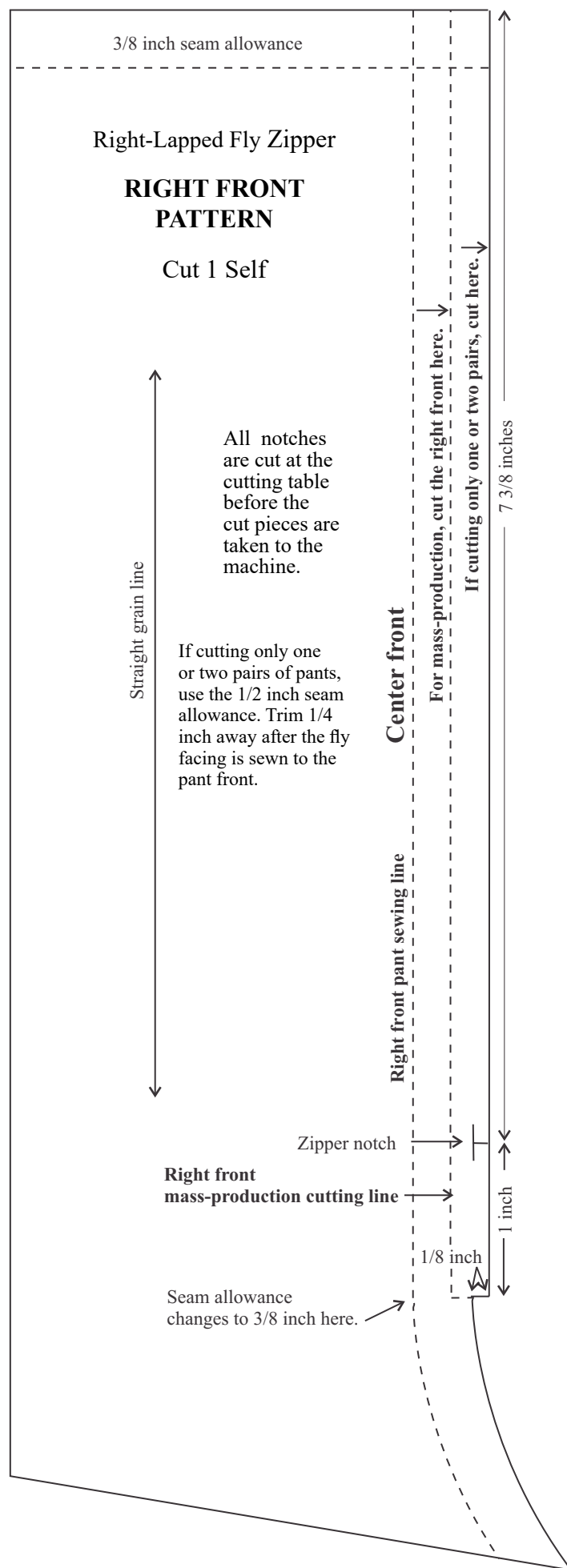
Self - Principal fabric used to make the garment's shell.
Fusing - Stiffening material, either woven or non-woven, with a glue backing that will fuse the stiffening material to another fabric when heat is applied.

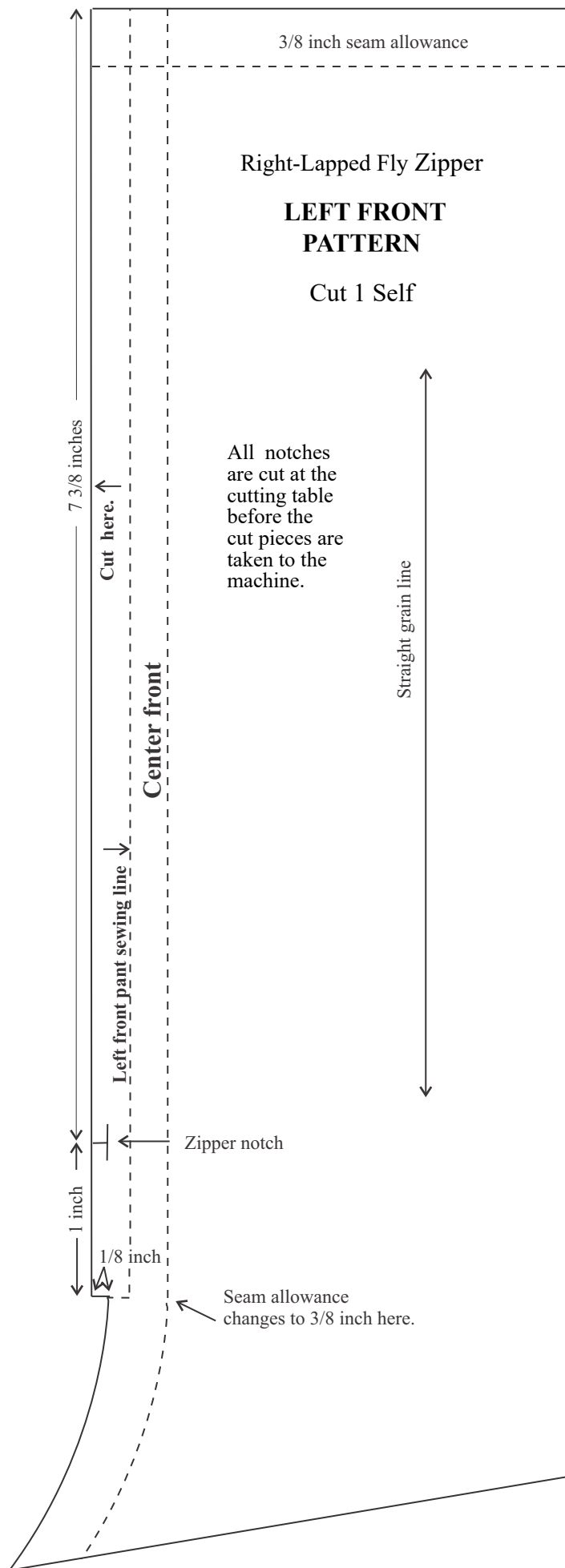
Consider cutting the fly facing and one shield from a block of fused self fabric.

1-30: Caution! Use ONLY as a guide.

The right front pattern is marked *Cut 2* so the cutters know there is another pattern like it in the stack.

If 1/4 inch of the right front pattern's 1/2 inch front seam line is cut away for mass-production, both the right front and the left front patterns are marked *Cut 1 Self*.





1-31: Caution! Use ONLY as a guide.

The left front pattern is marked *Cut 2* so the cutters know there is another pattern like it in the stack.

If 1/4 inch of the right front pattern's 1/2 inch front seam line is cut away for mass-production, both the right front and the left front patterns are marked *Cut 1 Self*.

